

# Bob Jeffreys Signature Saddle

Prices & Specifications subject to change without prior notice. Revised 11/30/08

**Orthoflex Saddleworks Inc.**

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For Office Use Only	
Saddle Model: BJS - _____ - Show _____	
Customer Number: _____	
Sales Order Number: _____	

<b>Bill To:</b>
<b>Phone:</b>
<b>Fax:</b>
<b>Email:</b>

<b>Ship To:</b>
<b>Phone:</b>
<b>Fax:</b>
<b>Email:</b>

<b>Payment Information:</b>
<input type="checkbox"/> Visa/MC, <input type="checkbox"/> Company Check, <input type="checkbox"/> Personal Check, <input type="checkbox"/> Wire Transfer
<b>Credit Card #:</b>
<b>Exp. Date:</b> <b>CID Code (3 digit on back):</b>

<b>Rider's Seat Sizing information:</b>	
<b>Hips:</b> <b>Thighs:</b>	
<b>In order to qualify for the Orthoflex 10-Day Size Satisfaction Policy, you must submit your hip &amp; thigh measurements, which must be within the size chart parameters, on the size chart, for your saddle model.</b>	

<b>Comments/Special Requests:</b>
<b>ASK BOB how to receive a \$500 discount on his signature saddle!</b>

## Standard Features included free in Base Price:

<b>Weight:</b> Approx. 31 lbs. Avg. without stirrups	<b>Fenders:</b> Lined & Reinforced Free Swing Leathers
<b>Conchos:</b> Choose any \$90 concho set free	<b>Flex Skirt System:</b> Choose Reg. System 8XR or System 2
<b>Rigging:</b> 3/4 Dropped Yoke Rigging with Rear Billets	<b>Stirrups:</b> \$79 Distance Stirrups with leather side wraps free
<b>Fork &amp; Cantle:</b> 4-1/4" A Fork, 5-3/4" high - 12-1/2" Wide cantle	<b>Seat:</b> Regular, Smooth Leather, Med. Twist, Med. Rise. Cantle Binding
<b>Horn:</b> Leather Covered #36 Old Style Leather Wrapped Horn	<b>Tooling:</b> Choose any \$200 Border Tooling free
<b>Leather Accessories:</b> Latigo Keeper, Rosettes, Cinch Holder	<b>Hardware:</b> SS D=s for Breast Collar & Crupper, \$40D-Rings/Strings free
<b>Skirts:</b> Contoured w/Poly Fleece Lining	<b>Gullet Width:</b> Standard-7-3/4", Full 8", Wide 9"

## Dimensions

Saddle	Tree Bar Length	Overall Length Reg. System 2, 3, 8XR Flex Panels	Overall Length Short System 6, 8XS Flex Panels
<b>Adult Sizes:</b>			
15"	21"	SKIRT 25", SYSTEM 23"	SKIRT 22", SYSTEM 20"
16"	22"	SKIRT 26", SYSTEM 24"	SKIRT 23", SYSTEM 21"
17"	23"	SKIRT 27", SYSTEM 25"	SKIRT 24", SYSTEM 22"
18"	24"	SKIRT 28", SYSTEM 26"	SKIRT 25", SYSTEM 23"
19"	24"	SKIRT 28", SYSTEM 26"	SKIRT 25", SYSTEM 23"

**\*\*\*SPECIAL NOTE: ASK BOB FOR A \$500 DISCOUNT COUPON ON HIS SIGNATURE SADDLE\*\***

## Choose Model/Base Price/Tree Options

### Base Price includes Standard Features above:

Quantity	Description	Price	Extended	
	Regular Width Tree (#BJS-sz) (ST-RG-sz -horn#) *	\$3200		<b>Section Total</b>
	Full Width Tree (#BJS-sz) (ST-RG-szF-horn#)	\$3300		
	Wide Tree Width (#BJS-sz) (ST-RG-sxW-horn#)	\$3300		

### Horn Style & Options:

Quantity	Description	Price	Extended
	The standard horn is included. Change to any horn offered for set up of \$50		
	<input type="radio"/> Standard Horn this model is- #36 Old Style Roper, leath covered (#ST-RG- -36)	\$0	
	<b>Optional Horn Choices (add \$50):</b>		
	<input type="radio"/> No Horn	\$0	

	<input type="radio"/> #18 Reining/Pleasure <input type="radio"/> #23 High Dally Post <input type="radio"/> #30 All Purpose	<input type="radio"/> #15 Pleasure/Trail <input type="radio"/> #00 Pleasure <input type="radio"/> #34 Modified Pelican	<input type="radio"/> #37 Cutting <input type="radio"/> #21P Polished Barrel (#ST-model-sz-horn #)	\$50		
	<b>Horn Wrap Choices:</b>					
	<input type="radio"/> No Horn Neck Wrap (\$0), <input type="radio"/> Leather wrap horn neck (\$40), <input type="radio"/> Rubber wrap horn neck (\$40)			\$		<i>Section Total</i>
	Lariat Loop (holder) Leather, lops over horn (#4814 )			\$20		\$

**Comfort Bars:**

Quantity	Description: Hand contoured tree bars to narrow the width where your legs cross the tree bars from the seat to reduce inside thigh stress. <i>Included in the price of Ultra Plush &amp; Rumble seats</i>	Price	Extended	Section Total
	Add Comfort Bars (to reduce the "spread stress" under your legs thighs) (Bars-C)	\$100		

**Choose Flexible Skirt Options**

**Choose Flex Skirt System Type & Length:**

**For Gaited Horses Always Choose System 8XS Extreme Flex Short or System 6 Ultraflex Short.**

Quantity	Riders over 200 lbs., choose short system 6 or regular system 2 or 3, under 200#, choose any system	Price	Extended	Section Total
	Visit our "Breed Fit Chart" under "Sizing-Horses & People" on Home Page			
	"Short" Length Flexible Skirt Systems ( for short backed horses, all gaited horses, & mules )			
	<b>Note: Short systems can be used on all length backs.</b>			
	Short Length- System 8XS Extreme Flex Closer Contact Short(#SY8XS- ) Rider under 200#	\$200		
	Short Length- System 6 Ultra Flex Short (#SY6- ) Rider over 200#	\$200		
	<b>Regular Length Skirt Systems (for full length backs)</b>			
	Regular Length- System 2 Regular Flex (#SY2- ) Rider over 200#	\$0	\$0	
	Regular Length- System 8XR Extreme Flex Closer Contact (#SY8XR- ) Rider under 200#	\$0	\$0	<i>Section Total</i>
	Regular Length- System 3 Improved Flex (#SY3- ) Rider any weight	\$200	\$	

**Skirt Upgrade to Real Sheepskin:**

Quantity	Description	Price	Extended	Section Total
	Sheepskin Lined Skirts (replace poly fleece with real sheepskin) (# SKIRT-SHEEP)	\$120		

**Choose Saddle/Seat Sizes & Construction Style Options**

**Western Seat Sizing (length):**

Size	If in doubt, consult our Seat Size Chart, on the website, sorted by model and seat construction chosen	Price	Extended	Section Total
	o15", o16", o17" o18", o19"	\$0		

**Saddle Skirting Color and Style:**

<b>Leather Color:</b>	<input type="radio"/> Black <input type="radio"/> Dark Chocolate <input type="radio"/> Brown <input type="radio"/> Chestnut <input type="radio"/> Natural <input type="radio"/> Jade <input type="radio"/> Bordeaux <input type="radio"/> Purple Passion (SADDLE-)			
<b>Leather Finish Choice:</b>	<i>It is an industry practice to lightly emboss skirting leather to cover most natural surface blemishes (tick bites, barbed wire &amp; thorn scratches, etc.). Orthoflex uses &amp; recommends a more natural Select Smooth finish. Your hides are selected for the best natural finish, which may include naturally occurring tick bites, scratches, etc. You may elect the embossed finish below, however, expect the leather to be a stiffer hand.</i>			
<b>Quantity</b>	<b>Description:</b> Skirting leather is the heaviest leather used on a saddle, whereas, softer leather is for seats.	<b>Price</b>	<b>Extended</b>	
•	Select Smooth Leather with Normal Blemishes (#LEATHER-SELECT) STD	\$0	\$0	<i>Section Total</i>
	Embossed Leather Surface (LEATHER-EMBOSS)	\$0	\$0	

**Note: If you wish a multi-color saddle, roughout or roughout parts, list saddle parts below and color desired (from our skirting color choices above) or call for assistance:**

SaddlePart/Color \_\_\_\_\_

**Seat Style/Construction:**

Quantity	Description: The better the seat construction the more riding comfort. Ultra Plush & Rumble seats include "Comfort Bars", a \$100 value.	Price	Extended	
	<b>Regular</b> - " - Smooth padding (SEAT01- ) <b>STD</b>	<b>\$0</b>	<b>\$0</b>	
	<b>Stitchdown</b> - 1" - Padding Stitched Down (SEAT-02 )	<b>\$400</b>		
	<b>Plush</b> - 1- " - Traditional Smooth Padding, Hand Contoured (SEAT03- )	<b>\$300</b>		
	<b>Ultra Plush Extended Support</b> – 1- " – Padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT04- )	<b>\$500</b>		<i>Section Total</i>
	<b>"Rumble" Deep Seat</b> -Multi-level padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT05- )	<b>\$500</b>		

**Seat Material and Color:**

Quantity	Description: Choose from smooth upholstery, supple suede, or genuine ostrich.	Price	Extended	
	<b>Smooth</b> - oBlack(bl), oBrown(br), oTan(tn), o Red (rd), oBurgundy (by)	<b>\$0</b>	<b>\$0</b>	<i>Section Total</i>
	<b>Suede</b> - oBlack(subl), oBrown(subr), oChestnut(such),	<b>\$100</b>		

**Deep Seat Security Option-Increase Seat Rise:**

Quantity	Description: Increasing the seat rise (elevation to front of seat) increases the "seat pocket" & security.	Price	Extended	
	<b>Check the Seat Rise, listed in the Standard Features block above, &amp; choose option available below. The side profile of the seat will be higher, to the front.</b>			<i>Section Total</i>
	<b>Deep Seat Option-Change Medium Rise to High Rise</b> (SEAT DEEP +1/2")	<b>\$ 200</b>		

**Change the Seat Twist Width:**

Quantity	Description: The twist is the width of the narrowest point across the seat. Changing the twist width requires pattern changes to accommodate the request. Typically, women prefer a narrow to medium twist whereas, men prefer a medium to wide twist.	Price	Extended	
	Change seat twist from medium to narrow (twist-narrow)	<b>\$200</b>		<i>Section Total</i>
	Change seat twist from medium to wide (twist-wide)	<b>\$200</b>		

**Add or change the Cheyenne Roll:**

Quantity	The Cheyenne Roll is at the top back of the cantle. A Cheyenne Roll is an extended cantle top style. Verify Standard Features to determine if already included in the Base Price.	Price	Extended	
	Add the Cheyenne Roll (#cheyenne)	<b>\$50</b>		
	Add an extra extension layer to the Cheyenne Roll (#cheyenne-ext)	<b>\$100</b>		<i>Section Total</i>
	Add Mylar Lacing to the Cheyenne Roll or Ext. Cheyenne Roll (#cheyenne lace)	<b>\$50</b>		

**Stirrups - (Pair):**

Quantity	Description	Price	Extended	
	<b>Leather Color:</b> oBlack, oBrown, oChestnut, oNatural, oJade, oBordeaux, o Ripe Plum, o Dusty Rose (if applicable) (Stirrups with leather will match saddle color, unless specified):			
	<b>Mag Lite – Western – Polished</b> (# 6005POL)	<b>\$135</b>		
	<b>Mag Lite – Western – Polished - Leather Side Wraps</b> (# 6005WR- )	<b>\$150</b>		
	<b>Nylon Distance - Western – Leather Side Wraps</b> (# 6060WR- )	<b>\$79</b>	<b>Free</b>	
	<b>Fully Leather Covered 3" Bell – Western</b> (# 6060LC- )	<b>\$119</b>		
	Choose decorative <b>Pegasus overlay on stirrup side</b> of fully leather covered stirrups, only (6063Pegasus-color). Choose color: 9Black, 9Brown, 9Chestnut, 9Natural, 9Jade, 9Bordeaux, 9 Ripe Plum, 9 Red Wine	<b>\$50</b>		
	<b>Tapadero Bell – Leather Covered – Western</b> (# 6090- )	<b>\$130</b>		
	<b>Bleached Rawhide Wrapped Ropers</b> (# 6020RHR)	<b>\$89</b>		
	<b>Rawhide Bleached Bell – Western</b> (# 6010RHB)	<b>\$89</b>		<i>Section Total</i>
	<b>"Bigfoot" Distance Side Wrapped 3" Bell–5-1/2" X5-1/2" ID Height</b> (# 6030BIGW)	<b>\$89</b>		

**Fender Lengths/Changes: Inseam (groin to ankle bone):**

Quantity	Description	Price	Extended	
	<b>Standard</b> 27.5"-32.5" inseam	<b>\$0</b>	<b>\$0</b>	
	<b>Short</b> -less than 27.5" inseam (# FENDER-SHORT)	<b>\$50</b>		
	<b>Long</b> -32.5"-36" inseam (# FENDER-LONG)	<b>\$50</b>		<i>Section Total</i>
	<b>Extra Long</b> -36"-40" inseam (# FENDER-XLONG)	<b>\$50</b>		

Note: If you wish another Fender Style, please note the saddle model fender: Saddle Model Fender \_\_\_\_\_

**Stirrup Orienter brackets or Fender Pre-twist:**

Quantity	Desc.- Choose	Price	Extended	Section Total
	<b>leather covered permanent "Stirrup Orienter" metal brackets installed or put a semi-permanent fender twist in the lower fender leather to orient stirrups forward facing. Reduces ankle stress.</b>			
	Stirrup Orienter leather covered hangers (adds about 1-1/2" to fender length) (# 6095- )	\$60		
	Lower Fender leather Pre-Twisted, (# FENDER-TWIST)	\$60		

**Rigging Options**

All Orthoflex Western saddles include slide-adjust front & back fender positions

**Yoke Rigging Position:**

For *Gaited* Horses, always choose the Flex Fit Yoke.

Yoke Length: Choose: Orthoflex "Dropped" Yoke Traditional "Short" Yoke

Note: If you choose the "Short" yoke, choose a girth length (see Girth Section) of about 6-8" longer than for the "dropped" yoke. The Yoke Rigging Position refers to the position of the Latigo D in relation to the fork of the saddle.

Quantity	Description	Price	Extended	Section Total
	<b>Flex-Fit Adjustable position</b> -(fully adjust Latigo D & girth placement for all shoulder, wither, back shapes-balance saddle first, then change D/girth position)(# YOKE-WFF)	\$160		
	<b>Three-Quarter fixed</b> (typical factory setting, D below back edge of fork (# YOKE-W3/4)	\$0	\$0	
	<b>Seven-Eighths fixed</b> D below center of fork (# YOKE-7/8)	\$0	\$0	
	<b>Full fixed</b> D below front edge of fork (# YOKE-WFULL)	\$0	\$0	

**Matching Rear Cinch-Western: Rear cinch buckles to rear billets, prevents saddle from tilting up at back.**

Leather Color:	<input type="radio"/> Black, <input type="radio"/> Brown, <input type="radio"/> Chestnut, <input type="radio"/> Natural, <input type="radio"/> Jade, <input type="radio"/> Bordeaux, <input type="radio"/> Ripe Plum Leather will match saddle color, unless specified.			
Length:	Choose Length <input type="radio"/> 32", <input type="radio"/> 36"			
Quantity	Description	Price	Extended	Section Total
	Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.			
	<b>Softsides West Rear Cinch-3"</b> Max. comfort for the horse (neo over leather) (#4302 )	\$140		
	<b>Softsides W "Fleece"R Cinch-3"</b> comfort for the horse (padded fleece/leather)(#4304)	\$180		
	<b>3" Wide Western Standard</b> (# 4300 - )	\$59		
	<b>6" Wide Western Standard</b> (# 4301 - )	\$89		
	<b>Tool Rear Cinch</b> , specify pattern: (#6280- )	\$40		

**Western Girths:**

Measure Note: From about 3" behind the elbow, measure the full circumference of the horse's chest, over the back of the withers & under the chest. Multiply this length X 40% & round up to the next even size for the "Dropped" Yoke. For a "Short" Yoke, add 6-8" to this total. Example: Measurement is 80" circumference X 40%= sz 32" for "Dropped" Yoke or 38-40" for "Short".

Softsides: Note: **Softsides** is leather over neoprene w/internal leather support (patented). The Softside girth is constructed with an expanded chest area, for **maximum** gripping and minimum gall. Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

Size (length): 20", 22", 24", 26", 28", 30", 32", 34", 36", 38", 40", 42", 44", 46", 48"  
Note: **Oversize & undersize are available, add \$20.**

Quantity	Description	Price	Extended	Section Total
	<b>Western Neo Girth</b> (20"-48") (# 4101- )	\$70		
	<b>Matching Western Softsides Girth</b> (20"-46") (# 4201 - )	\$150		
	<b>Matching Western Softsides "Fleece" Girth</b> (20"-46") (# 4205 - ) ***new***	\$180		
<b>Softsides Only:</b>	<b>Matching Leather Color</b> Leather will match saddle color, unless specified): <input type="radio"/> Black, <input type="radio"/> Brown, <input type="radio"/> Chestnut, <input type="radio"/> Natural, <input type="radio"/> Jade, <input type="radio"/> Bordeaux, <input type="radio"/> Ripe Plum, <input type="radio"/> Dusty Rose.			
	<b>Tool Girth</b> , specify pattern: (#/M)	\$25		

**Matching Breast Collars:**

Size: Small, Regular

Softsides Leather Color Black, Brown, Chestnut, Natural, Jade, Bordeaux, Ripe Plum, Dusty Rose  
Leather will match saddle color, unless specified).

Note: Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

Measure Note | Measure from front center of horse chest (where the hairlines intersect) to the D Ring on the front of the saddle.

If the measurement is 25-32" use a Small; if 27-34" use a Regular. Adjustable straps allow some overlap.				
Quantity	Description		Price	Extended
	Western Neo – 2" Wide (# 4600- )		\$100	
	Western Softsides Show – 2" Wide with matching leather (# 4602- )		\$180	
	Western Softsides "Fleece"—2" Wide (#4608- )		\$200	
	Tool Softsides Breast Collar, specify pattern: (6300- )		\$30	
				<b>Section Total</b>

### Crupper:

<b>Size:</b>	<input type="radio"/> Small, <input type="radio"/> Regular			
Quantity	Description	Price	Extended	Section Total
	Neo Crupper (# 4800-R or -S)	\$70		

## Choose Utility & Dress options

### D Rings & Latigo Strings:

Quantity	Description: For lashing on those riding "essentials".	Price	Extended	Section Total
	Set of four stainless <b>D Rings &amp; Leather Strings</b> (# 4944-4)	\$40	Free	

### Underlays:

**An underlay is a cut out decorative cameo opening, in the top leather, with recessed material below, much like a shadow box. Below, please choose position, shape, & type/color of underlay material. Select type, color, location:**

<b>Choose Position(s) on Saddle below</b>				
(#4830-FORK, -FEND, -SK, -SJOCK, -RSJOCK, ) oFork, oFender, oSkirt, oSeat Jockey, oRear Seat Jockey,				
<b>Choose Shape of Underlays below:</b>				
Larger underlay shapes will <u>not</u> fit on Fork & Rear Seat Jockey.(#4830D-shape code) O Filigree (FIL), O Desert Flower (DSFL), OTequila Sunrise (TSR), O Sunburst (SUN), O Pinwheels (PIN), O Cowheads (COWH)				
<b>Choose Type of Underlay Material &amp; Color below:</b>			<b>Price</b>	<b>Extended</b>
<b>Skirting Leather</b> Choose skirting orientation: o Finished Side Up (#4831SK-color code) o Roughout Side Up (#4831RO-color code)			<b>\$120</b>	
Choose Skirting Color below o Black (BL), o Brown (BR), o Chestnut (CH), o Natural (NA), o Jade (JA), o Bordeaux (BX), o Ripe Plum (RP), o Purple Passion (PP),				
<b>Upholstery Leather, choose color below: (#4832color code)</b> o Black (BL), o Brown (BR), o Natural (NA), o Burgundy (BY), o Red (RD), oTan (TN)			<b>\$100</b>	
<b>Reptile, Choose below</b>				
o Rattlesnake, Real Diamondback (#4830SN-RS),oPython Faux (#4830SN-PY)			<b>\$180</b>	
<b>Cowhide, choose below:</b>				
o Hair-On Cowhide, color Brindle (mix of Black/Brown/White) (#4830COW-			<b>\$120</b>	
				<b>Section Total</b>

### Comfort Cameos

**"Comfort Cameos" are diamond quilted upholstery cameo cutouts in the flaps, for appearance and comfort. See the Silver Cloud Western saddle for photos. Select color. Do not select underlays on fender & seat jockey, when also selecting Comfort Cameos):**

Choose Upholstery Color for cameo (suggest same as seat color): (#4830CCW-color code)	Price	Extended	Section Total
o Black, oBrown, oNatural, oBurgundy, oRed, oTan	\$160		

### Hand Tooling/Carving:

**Note:** All Orthoflex Tooling is hand crafted by artisans. For that reason, the finished product may vary slightly from, as shown. A Set of Tooling consists of Skirts, Fenders, Seat Jockeys, & Rear Jockey (as applicable).

Quantity	Description		Price	Extended
	Basket Weave Full Set (# 6100-BKF)		\$600	
	Basket Weave Partial Set (# 6100-BKP)		\$250	
	Basket Weave Partial w/Cameo (#6100-BKC)		\$250	
	Roses N Basket-Cameo Set (#6100-RBC)		\$600	
	Wild Primrose N Basket-Cameo Set (#6100-WPC)		\$600	
	Barb Wire Border Set (# 6100-BW)		\$200	Free
	Brushfire Border Set (# 6100-BFFB)		\$200	Free
	Fleur De Lis Border Set (# 6100-FD)		\$200	Free
	Floral Border Set (# 6100-FL)		\$200	Free
	Geometric Border Set (# 6100-GE)		\$200	Free
	Pegasus Border (Small) Set (#6100-PB)		\$200	Free
	Sidewinder Border Set (# 6100-SW)		\$200	Free
	Southwest Border Set (# 6100-SO)		\$200	Free

Star Spangled Border Set	(# 6100-ST)	<b>\$200</b>	<b>Free</b>
Emboss Rococo pattern cameo on Fenders and Skirts	(#6201-ROE)	<b>\$100</b>	
<b>Medallions</b>			
Aztec Sun-on Fender <b>Cameo Medallion</b>	(# 6100-AZ)	<b>\$100</b>	
Pegasus (embossed)-on fender <b>Cameo Medallion</b>	(#6100-PGL)	<b>\$100</b>	
Phoenix-on Fender <b>Cameo Medallion</b>	(# 6100-PH)	<b>\$100</b>	
Rose in Bloom-on Fender <b>Cameo Medallion</b>	(# 6100-RIB)	<b>\$100</b>	
Sunflower-on Fender <b>Cameo Medallion</b>	(# 6100-SF)	<b>\$100</b>	
<b>Tool Accessories &amp; Other saddle parts</b>			
Tool Breast Collar, specify pattern:	(#6300- )	<b>\$30</b>	
Tool Cheyenne Roll, specify pattern:	(#6250- )	<b>\$25</b>	
Tool Fork/Swell, specify pattern:	(#6230- )	<b>\$25</b>	
Tool Frog (between the rear seat jockeys) , specify pattern:(#6260- )		<b>\$10</b>	
Tool Girth, specify pattern:	(#/M)	<b>\$25</b>	
Tool Overlays, specify pattern:	(#6270- )	<b>\$20</b>	
Tool Rear Cinch, specify pattern:	(#6280- )	<b>\$40</b>	
Tool Rear Billet, specify pattern	(# /M)	<b>\$25</b>	
Personalize (Name <u>or</u> Initials) (# PERSONALIZE):			
Name: _____			
Initials: _____		<b>\$ 50</b>	
General Location on Saddle: _____			
_____			

*Section Total*

### Conchos:

<b>Note:</b>	Horn Caps available for horn # 00 & 36 (2.5") & #15, 23, 34 (1.5"-2" only).			
<b>Pattern:</b>	Plated are as listed. On floral horn caps, please choose size.			
<b>Quantity</b>	<i>Description All conchos are plated silver unless otherwise noted.</i>	<i>Price</i>	<i>Extended</i>	
	<b>Horn Cap -Silver Plated (floral only) o2.5" (# 4850), o2" (# 4857)</b>	<b>\$20</b>		
	Set of Conchos (8)-Horses w/ Horseshoes Border 1"	(4683-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Horsehead Silv Plate 1-1/8" x1"	(4682-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Sunburst Round Ant Silv Plat w/Blk background 1" (4681-8)	<b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Double Lucky Horseshoes 1-3/8" x 1-1/16"	(4680-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Wire & Rope Two-Tone 1"	(4679-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Round w/Rope Border 1" Silv/Gold plate	(#4662-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Square 3 Horse Head 1-3/8" Silver	(#4666-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Square 3 Horse Head <b>Hand Painted</b> 1-3/8" Silver	(#4666-8HP) <b>\$120</b>		
	Set of Conchos (8)-Ant Bronze Plated Star w/10 Star Circle 1-1/4"	(#4889-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Octagon 3-D Star 1.25" Silver/Gold	(#4669-8) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Horse Head Berry 1.5" Silver	(#4670- ) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Horse Head Berry <b>Hand Painted</b> 1.5" Silver	(#4670- ) <b>\$120</b>		
	Set of Conchos (8)-Pinwheel Fluted Copper finish	(4677- ) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Domedberry Copper finish	(4675- ) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Rope Edge Copper finish	(4676- ) <b>\$90</b>	<b>Free</b>	
	Set of Conchos (8)-Turquoise Inlay Cross 1"Brown inlay	(#4667-8) <b>\$120</b>		

*Section Total*

## Matching Accessories

### Western Pad/Booties:

**Saddle Pad & Bootie/Pad Sizing Note** Choose Sheepskin lining for maximum wicking of water and cooling properties. Select a Bootie size that is the same length as the overall skirt length of your saddle. Select a Pad size **2" or more longer** than the overall saddle skirt length. See length choices at section top.

Quantity	Description	Price	Extended
<b>Orthoflex Western Booties (2-piece pad)</b>			
<b>Booties (pr) slip over each skirt, like a sock, &amp; replace the typical one-piece pad. Allows spine ventilation. Includes sweat barrier liner to protect saddle skirt.</b>			
For Contoured or Square Booties, choose the <b>same length</b> of your overall skirt length.			
Choose <b>Bootie Length</b> (match your overall skirt length): o19", o20", o21", o22", o23", o24", o25", o26", o27"			
For West Booties only, Choose <b>Cordura (top) Color:</b> o Black, o Brown, oRed, oGreen			
	<b>Bootie,West Cont</b> Cordura/Real Fleece bottom (fits contour skirts) (#5100sect- )	<b>\$200</b>	
	<b>Bootie,West Square</b> Cordura/RealFleece bottom(fits semi-square skirts) (#5301wssq- )	<b>\$200</b>	
	<b>Bootie,West Square</b> Cord/Real Fleece bottom w/ <b>Insulated</b> rear <b>Pockets</b> (#5204ssq- )	<b>\$250</b>	
	<b>Bootie,West Cont</b> Cordura/Maize Poly bottom (fits contour skirts) (# 5200pct-sz)	<b>\$120</b>	
	<b>Bootie,West Square</b> Cordura/MaizePoly bottom(fits semi-square skirts) (#5300wpsq- )	<b>\$120</b>	

<b>For Faux Cowhide Poly, choose color</b> <input type="radio"/> Black/White <input type="radio"/> Brown/White,			
	<b>Bootie, West Cont Faux Cowhide Poly (fits over contour skirts),(#5211PCT-sz)</b>	<b>\$98</b>	
	<b>Bootie, West Square Faux Cowhide top(fits over semi-square skirts), (#5212PCT-sz)</b>	<b>\$98</b>	

<b>Taper above bootie to level the saddle when hind quarters are high, raises saddle in front:</b>			
	<b>Bootie, Taper internal pad to zero front to back</b> (#Bootie-Taper FL)	<b>\$100</b>	
	<b>Bootie, Taper internal _ pad to zero @ center</b> (#Bootie-Taper _)	<b>\$100</b>	

Patented Load Leveler has 2 moveable Velcro attached pockets w/3 shims in each for leveling anywhere on pad.

**Choose the following Bootie enhancements to:**

- Level a tapered back that is substantially lower in the front.
- Raise the saddle off the withers or spine & create a better fit , or to fill in the void a around a young horse's shoulders, while developing.

	<b>Taper additional internal pad insert to zero at back</b> (#Pad-Taper FL)	<b>\$50</b>	
	<b>Taper additional internal pad insert to 50% at back</b> (#Pad-Taper 1/2)	<b>\$50</b>	

### Orthoflex "BEEFCAKE"™ Western Pads

Orthoflex exclusive "Beefcake" engineered Western Pads have Velcro openings in the main body back, and in the top side pad section backs, making the padding easily removable for cleaning. Double pad, double comfort.

	<b>Pad, West Contour , w/Maize Polyfleece bottom</b> (#5221- )	<b>\$98</b>	
	<b>Pad ,West Square, a w/Maize Polyfleece bottom</b> (#5220- )	<b>\$98</b>	
	<b>Pad, West Contour, Faux Cowhide Poly top (fits contour skirts)</b> (#5231- )	<b>\$98</b>	
	<b>Pad ,West Square, Faux Cowhide Poly top (fits square skirts)</b> (#5230- )	<b>\$98</b>	

### Orthoflex "LOAD LEVELER" Western PADS

Orthoflex patented "Load Leveler" Western Pads include moveable Velcro attached pockets on each side, with 3 shims included in each, for eliminating high/low or bridging spots. Move the shims anywhere on the pad. Western Load Leveler pads are Balck only fabric top; choose Real Fleece Bottom or Maize Poly bottom.

<b>Load Leveler or Economy Pad Choose Length:    <input type="radio"/>24" <input type="radio"/>26", <input type="radio"/>28", <input type="radio"/>31", <input type="radio"/>34"</b>			
			<i>Extended</i>
	<b>Pad-West Contour Load Leveler, Real Fleece bottom (w/moveable shims)(# 5214LL-sz)</b>	<b>\$200</b>	
	<b>Pad-West Square Load Leveler, Real Fleece bottom (w/moveable shims) (# 5215LL-sz)</b>	<b>\$200</b>	
	<b>Pad-West Contour Load Leveler, Polyfleece bottom (w moveable shims) (# 5216LL-sz)</b>	<b>\$120</b>	<i>Section Total</i>
	<b>Pad-West Square Load Leveler Polyfleece bottom (w/moveable shims) (# 5217LL-sz)</b>	<b>\$120</b>	

### Matching Leather Upholstery Cattle/Fork Bag :

<b>Leather Color:</b> <input type="radio"/> Black, <input type="radio"/> Brown, <input type="radio"/> Natural, <input type="radio"/> Red, <input type="radio"/> Black Cherry, <input type="radio"/> Distressed Brown, <input type="radio"/> Tan			
<b>Quantity</b>	<b>Description:</b> <i>Attaches with buckled straps included.</i>	<b>Price</b>	<b>Extended</b>
	Cattle Ditty Bag 10"LX5D"soft upholstery with lash straps & zip closure      (#4823 )	<b>\$30</b>	<i>Section Total</i>
	Cattle Ditty Bag 15"LX10"D, soft upholstery with lash straps & zip closure      (#4819 )	<b>\$60</b>	

### Matching Leather Saddlebags: Attached w/d rings &/or webbing to hardware at back of cante.

<b>Leather Color:</b> <input type="radio"/> Black, <input type="radio"/> Brown, <input type="radio"/> Chestnut, <input type="radio"/> Natural, <input type="radio"/> Jade, <input type="radio"/> Bordeaux, <input type="radio"/> Ripe Plum, <input type="radio"/> Dusty Rose			
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	Leather Saddle Bags (# 4816 )	<b>\$160</b>	

### Matching Bridles: Double Layer Leather (matches saddle color unless otherwise specified)

<b>Size:</b>	<input type="radio"/> Large, <input type="radio"/> Regular, <input type="radio"/> Small
<b>Measure Note</b>	Measure from the corner of the horse's mouth, up the <u>side</u> of the head and behind the ears, to the pol (center top of the head). If distance measured is <b>19-24"</b> use <b>small</b> ; if <b>21-26"</b> use <b>Medium</b> ; if <b>23-28"</b> use <b>Large</b> . Adjustable features allow some size overlap. If the <u>brow</u> band length (measured side to side over the eyes & below the ears) is <b>14-15 "</b> use <b>Small</b> , if <b>16-17 "</b> use <b>Medium</b> , if <b>18-19 "</b> use <b>Large</b> . If measure for side to nod and brow size conflict, use larger size.

<b>Leather Color:</b>	oBlack, oBrown, oChestnut, oNatural, oJade, oBordeaux, Ripe Plum, oDusty Rose		
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	Bridle, Halter Double Leather w/Bit snap, non-Softsides (# 4004 -L, -R, -S)	\$70	<i>Section Total</i>
	Bridle, Brow Band Double leather, non-Softsides (# 4005 -L, -R, -S)	\$40	

**Matching Reins & Lunge Ropes: Double Layer Leather (match saddle color unless specified)**

<b>Leather Color:</b>	oBlack, oBrown, oChestnut, oNatural, oJade, oBordeaux, o Ripe Plum, oDusty Rose		
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	<b>Reins, Leather-72"</b> Split Reins w/ scissors snaps (# 4401 -72)	\$60	
	<b>Reins, Leather-96"</b> Split Reins (spliced) w/ scissor snaps (# 4406 -96 )	\$80	
	<b>Reins, Leather-96"</b> Roping Reins w/ scissor snaps (# 4407 -96)	\$80	
	<b>Rope, Lunge(3/4")</b> w/Snap Black-12 feet (# 4405-12B)	\$45	
	<b>Rope, Lunge(3/4")</b> w/Snap Black-14 feet (# 4405-14B)	\$49	
	<b>Rope, Lunge(3/4")</b> w/Snap Black-18 feet (# 4405-18B)	\$59	
	<b>Reins, (3/4" Rope)-Split 72"-Black</b> (# 4403-72B)	\$49	<i>Section Total</i>
	<b>Reins, (3/4" Rope)-Roping-Black, choose: o10', o9', o8'</b> (# 4402-10B,-9B,-8B)	\$39	

**Trail Light: LED Light, Velcro mounts on Breast Collar:**

<b>Note:</b>	<i>"Super Nova" LED casts 180 degrees of light, for no shadows to spook the horse. Velcro attaches to breast collar, universal fit.</i>		
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	Universal fit with switch, switch on w/o dismounting, attaches easily (# 4650 )	\$60	<i>Section Total</i>

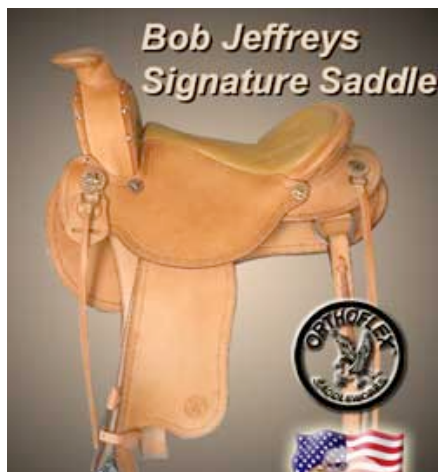
**Leather Max Saddle Conditioner, for the best care:**

<b>Quantity</b>	<b>Description-Our own brew of natural replenishing oil, cleaners, &amp; protection additives.</b>	<b>Price</b>	<b>Extended</b>
	Leather Max Conditioner – <b>4 oz. jar</b> , about 10 saddle cleaning/oilings (#4950)	\$15	<i>Section Total</i>
	Leather Max Conditioner – <b>One Gallon</b> about 200 saddle cleaning/oilings (#4950gallon)	\$150	

**Get your custom saddle Quick**

**Rush Fee:**

<b>Note:</b>	Typical delivery is 10-12 weeks. However, we make no guarantee of delivery time. If you need your order quicker, check the "Rush Fees" above. If we don't ship in 6 weeks, we void the Rush Fee.		
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	Rush delivery, within 6 weeks, w/ factory overtime, in certain depts.(#Rushfee)	\$300	<i>Section Total</i>



*Saddle shown in photo includes custom features, which are added cost. Color, texture of leather, and construction style for your chosen saddle may vary from photo. We do not refund purchase price of custom-made saddles, however, we have an exceptional 10-Day Customer Sizing Satisfaction Policy. Please check your order carefully!*

<b>Totals:</b>	
<b>Description</b>	<b>Total</b>
<b>Total Product Cost:</b>	\$
<b>Sales Tax (AR only):</b>	\$
<b>*Shipping / Insurance:</b>	\$ <b>85.00</b>

<p><i>*Ground Freight/insurance in the contiguous U.S. only, includes residential delivery charges (if any). Ask for export shipping/insurance rates. All saddles, shipped in the contiguous U.S., are shipped "Adult Signature Required". If you do not wish to have the saddle shipped "Adult Signature Required" and accept loss responsibility, check here: <input type="radio"/> Do not ship "Adult Signature Required". I accept loss responsibility.</i></p>	
<b>Order Total:</b>	<b>\$</b>
<b>Min. _ Deposit Required:</b>	<b>\$</b>

*Please complete the firm-order confirmation below and return it with your order. Thank you for choosing Orthoflex!*

*Continued on next page*

**Firm Order Confirmation & Terms of Sale**

Your order will be entered for available production time only after you have reviewed, signed, dated, and returned this Firm Order Confirmation, with payment. We do not "promise" delivery dates due to the many variables associated with custom saddle making. Each Orthoflex product goes through inspection at each major completion stage, any of which can be rejected, and could delay the products' completion. We will periodically give the most probable "projected" delivery date based on the order confirmation date and/or current status of your order.

**Limited One Year Warranty**

Orthoflex Saddleworks Inc. (the company) warrants its custom saddles and tack, to the original purchaser only, to be free of defects in materials and workmanship for **one (1) year** from the date of original (first) sale. Determination as to whether a product is defective, or is not defective, is determined solely, by the company. Freight to return a product to the company, for defective determination, is borne by the purchaser. Freight to return the product to the purchaser is borne by the company, in the continental USA only.

The company will repair or replace, at it's sole discretion, any product found to be defective by the company, for use as intended, after return to, and examination by, the company. This LIMITED ONE YEAR WARRANTY does not cover

incidental damages or consequential damages caused by misuse, abuse, accident, or neglect caused by any person(s) or thing(s), purchaser's sole remedy being repair or replacement, at the sole discretion of the company. Functional alterations of any kind, by the purchaser, dealer, or other person(s), to the product specifically void this warranty.

**General Provisions and Exclusions Applicable to the Limited Warranty:**

This warranty does not cover duplication of color or appearance of leather, used by the company, which the purchaser may have seen in advertisements, and in person, or which the purchaser may not like. Since the company has no control of the method of use, type, or suitability of tack which may be used by the purchaser or others, no control of the purchaser's or user's style of riding, whether appropriate or not appropriate, and any resulting soreing or other damage to a horse, this warranty specifically excludes such soreing, or damage, as a result of the use of the saddle. This warranty does not cover fit for the purchaser or any horse on which the saddle may used.

Liability of Orthoflex Saddleworks Inc. shall be limited to the price of the saddle and the company shall not be responsible or liable for any incidental or consequential damages of any kind. Warranties included herein are in lieu of all other warranties, either express or implied. There are no warranties that extend beyond the face hereof. Purchaser may have additional rights by laws so made and provided. Jurisdiction with regard to any return privileges or warranty disputes shall be restricted to the laws of the State of Arkansas. This warranty shall not apply to any products that have been damaged while being used in any manner for a purpose not intended by the company.

**Payment(s) Agreement(s):**

A minimum initial deposit of 50% of the purchase price is required with your order. Your remaining balance will be due when we notify you of the impending completion of your order. Should you fail to pay the balance due within 20 (twenty) days of notification, your initial deposit will be forfeited to the company to defray the loss incurred from the salvage sale or rework of the saddle to make it saleable to someone else.

**If you are paying by credit card:** The following agreement applies to you: You agree to not refuse or charge back the purchase, to your credit card company, or any portion thereof, for any reason. If you violate this agreement clause and charge back the purchase to your credit card provider, you agree to pay the company, or the Orthoflex dealer if applicable, **damages of \$2000, plus attorney's fees plus all costs** associated with the company collection of damages, selling price, collection costs, **plus** the selling price and freight for the saddle,

**Order Changes & Return Privileges:**

Orthoflex produces saddles made custom to the customer's specifications. As a result, your saddle may not (a) look like any photos you may have seen, (b) the leather color shade and finish may be different than photos, and (c) the various options you chose may not be reflected in any photo(s). Once this form is returned, no changes or cancellations may be made without penalty for costs incurred by the company, if any work has commenced on the product. Since you have ordered a saddle made custom to your specifications, we do not offer satisfaction guarantees or refunds of purchase price for any reason and will not allow a return for refund. You may return for repair or replacement, as covered in our One Year Limited Warranty, after receipt of a "control number" from the company. The company also has an excellent Ten (10) Day Size Satisfaction Policy, which can be viewed on our web site or in the package with the product.

Agreed:            Signature of Purchaser: \_\_\_\_\_ Date: \_\_\_\_\_

Please Print Name: \_\_\_\_\_